

# Pinnacle PP 1512I

# Pinnacle Polymers - Polypropylene Homopolymer

Tuesday, November 5, 2019

## **General Information**

#### **Product Description**

11 MELT FLOW HOMOPOLYMER FOR FIBER SPINNING

Pinnacle Polymers Polypropylene 1512I is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This product is intended for fiber spinning and other critical extrusion applications.

The 1512I product provides:

- · Excellent color processing stability
- · Superior fiber spinning characteristics
- · Resistance to gas fading
- · Enhanced fiber resiliency
- · Excellent lot-to-lot consistency

Pinnacle's polypropylene, as marketed by Pinnacle Polymers, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 1.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetics Act of 1938.

General				
Material Status	Commercial: Active			
Availability	• Europe	North America		
Features	<ul><li>Food Contact Acceptable</li><li>Gas-fading Resistant</li></ul>	<ul><li>Good Color Stability</li><li>Good Processing Stability</li></ul>	<ul><li>Homopolymer</li><li>Resilient</li></ul>	
Uses	• Fibers			
Agency Ratings	• FDA 21 CFR 177.1520(c) 1.1a			
Forms	• Pellets			
Processing Method	Extrusion	Fiber (Spinning) Extrusion		

ASTM & ISO Properties 1					
Physical	Nominal Value	Unit	Test Method		
Density	0.900	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (230°C/2.16 kg)	11	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength <sup>2</sup> (Yield, 0.126 in, Injection Molded)	5000	psi	ASTM D638		
Tensile Elongation <sup>2</sup> (Yield, 0.126 in, Injection Molded)	9.0	%	ASTM D638		
Flexural Modulus - 1% Secant <sup>3</sup> (0.126 in, Injection Molded)	240000	psi	ASTM D790A		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact <sup>4</sup> (73°F, 0.126 in, Injection Molded)	0.60	ft·lb/in	ASTM D256		

### **Notes**

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Type I, 2.0 in/min

<sup>3</sup> Type I, 0.050 in/min

<sup>4</sup> Type I

